## WHAT IS CLAIMED:

1. A decorative light bulb comprising:

an outer surface forming a decorative shape;

one or more inert gases within the decorative light bulb creating ethereal electrical arcing having a first color;

a surface feature formed on the outer surface, the surface feature having an inner surface; and

a coating applied on the inner surface of the surface feature, the coating resulting in ethereal electrical arcing having a second color along the inner surface of the surface feature.

- 2. The decorative light bulb of Claim 1 further comprising a plug removably connected with respect to a base.
- 3. The decorative light bulb of Claim 2 wherein two or more distinct decorative light bulbs are interchangeable within the base.
- 4. The decorative light bulb of Claim 1 wherein the decorative shape comprises a globe and the surface feature comprises a plurality of contoured continents.

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- 5. The decorative light bulb of Claim 1 wherein the coating is a phosphor.
- 6. The decorative light bulb of Claim 1 wherein the decorative shape comprises a cube.
- 7. The decorative light bulb of Claim 1 wherein the decorative shape comprises a skull.
- 8. The decorative light bulb of Claim 1 wherein the decorative shape comprises an animal.
- 9. The decorative light bulb of Claim 1 wherein the coating is not visible from outside of decorative light bulb.
  - 10. A decorative light bulb comprising:

an outer surface forming a globe;

one or more inert gases within the decorative light bulb creating ethereal electrical arcing having a blue color;

a plurality of contoured continents formed on the outer surface, the contoured continents having an inner surface; and

a phosphor coating applied on the inner surface of the contoured continents, the phosphor coating resulting in ethereal electrical arcing having a green color along the inner surface of the contoured continents.

- 11. The decorative light bulb of Claim 10 wherein the outer surface and the plurality of contoured continents are formed of a colored, translucent glass bulb.
  - 12. A method of manufacturing a decorative light bulb comprising: forming an outer surface into a decorative shape;

forming a surface feature within the outer surface, the surface feature having an inner surface;

inserting one or more inert gases within the decorative light bulb to create ethereal electrical arcing having a first color; and

applying a coating along the inner surface of the surface feature, the coating resulting in ethereal electrical arcing having a second color along the inner surface of the surface feature.

13. The method of manufacturing a decorative light bulb of Claim12 further comprising:

integrating a plug with the decorative light bulb, the plug interchangeably removable with respect to a base.

14. The method of manufacturing a decorative light bulb of Claim12 further comprising:

forming the outer surface into the shape of a globe.

15. The method of manufacturing a decorative light bulb of Claim12 further comprising:

forming the outer surface into the shape of an animal.

16. The method of manufacturing a decorative light bulb of Claim12 further comprising:

forming the outer surface into the shape of a cube.

- 17. The method of manufacturing a decorative light bulb of Claim12 wherein the coating is a phosphor.
- 18. The method of manufacturing a decorative light bulb of Claim12 wherein the coating is not visible following application.